



Pioneer SmoothCast Powder TC0451

Investment/Water Quantity Chart

This chart gives a guide to mixture ratios relevant to a particular flask size.

		Height of Flask							
		50mm	63mm	76mm	88mm	102mm	127mm	152mm	178mm
Diameter of Flask	50mm	142g 57ml	171g 68ml	213g 85ml	255g 102ml	283g 114ml			
	63mm	227g 91ml	283g 114ml	340g 136ml	397g 160ml	454g 182ml	567g 228ml		
	76mm	340g 136ml	425g 170ml	510g 205ml	595g 240ml	680g 274ml	850g 340ml	907g 410ml	1249g 500ml
	88mm	454g 182ml	567g 228ml	680g 274ml	794g 320ml	907g 364ml	1134g 456ml	1361g 548ml	1588g 640ml
	102mm	510g 205ml	652g 262ml	765g 308ml	907g 364ml	1021g 410ml	1361g 546ml	1588g 637ml	1814g 728ml