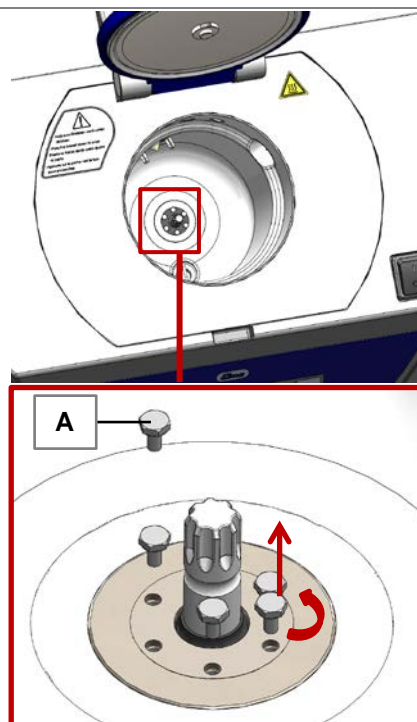


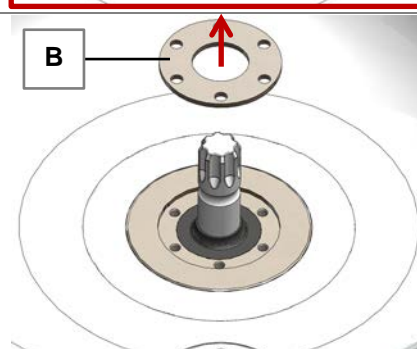
Elmasolvex VA Replacement of the seal of the basket rotation unit

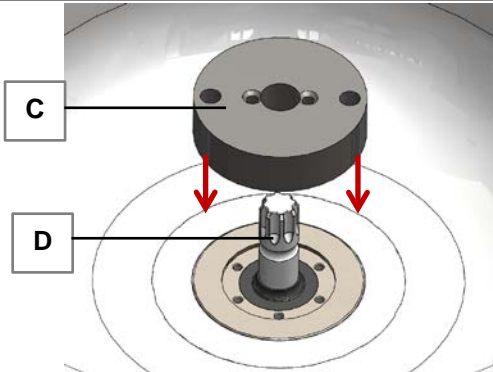
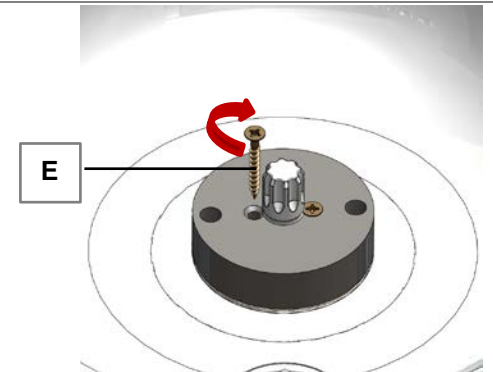
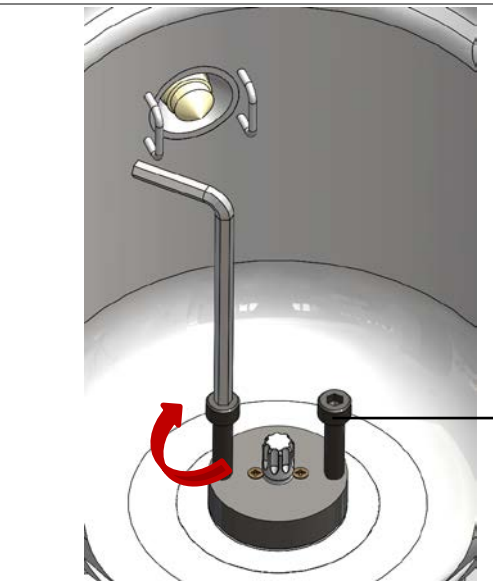
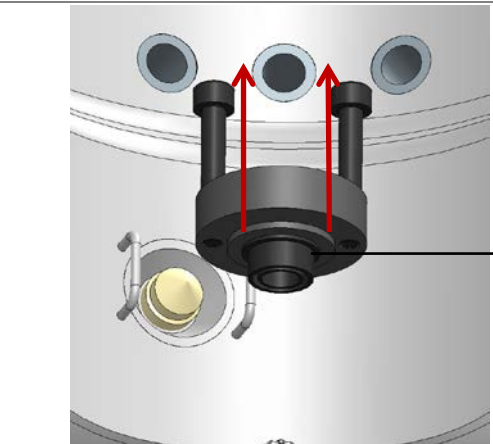
Spare parts	1x Service kit Art. No.: 1083896:	1x Seal of the basket rotation unit 6x Hexagon screws M2 x 4 1x Flange sleeve 1x Allen key 4 mm 2x Allen screws M5 x 30 2x Countersunk screw 2 16 1x Hexagonal socket wrench A/F 4
Tools needed		1x cross-tip screwdriver (size: Z1)

1. Remove the hexagon screws (A) at the bottom of the cleaning chamber with the hexagonal socket wrench A/F 4 (included in the scope of delivery).

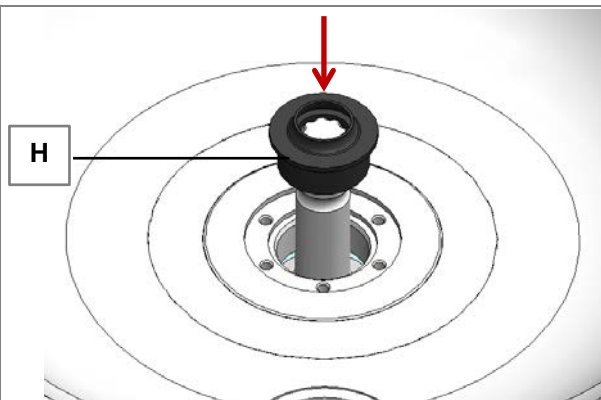


2. Remove the contact disc (B).

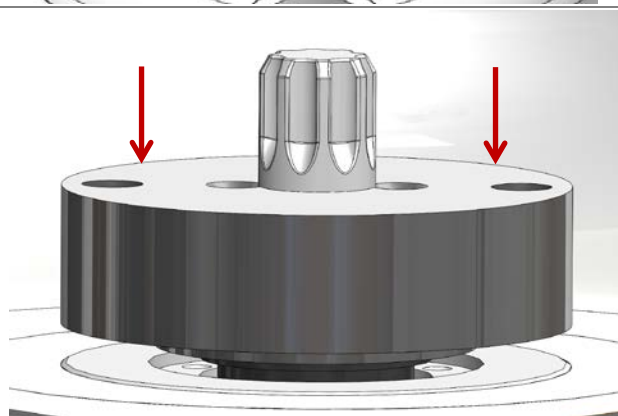


<p>3. Push the flange sleeve (C) (scope of delivery) over the rotation shaft (D).</p>	
<p>4. Place the 2 countersunk screws (E) in the inner holes of the flange sleeve. Screw the 2 countersunk screws in the seal underneath.</p>	
<p>5. Screw the two M5 screws (F) evenly in the flange sleeve and lift the seal out of the machine.</p> <p>i NOTE! Tighten the screws alternately by means of short turns so that the seal is lifted evenly.</p>	
<p>6. Remove the 2 countersunk screws (G) to undo the seal.</p>	

7. Push the new seal (H) over the rotation shaft.



8. Press the new seal with the flange sleeve in the recess provided therefor.



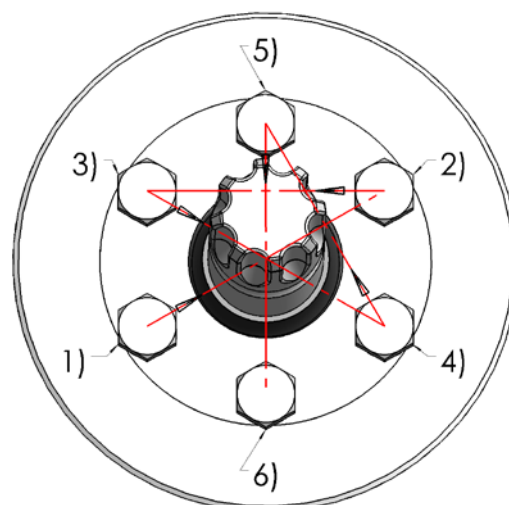
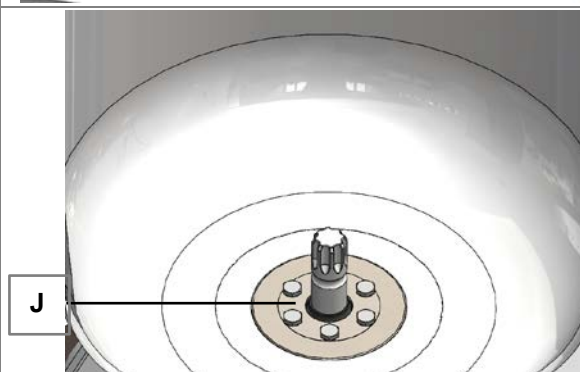
9. Mount the contact disc (J) using the 6 hexagon screws (A).



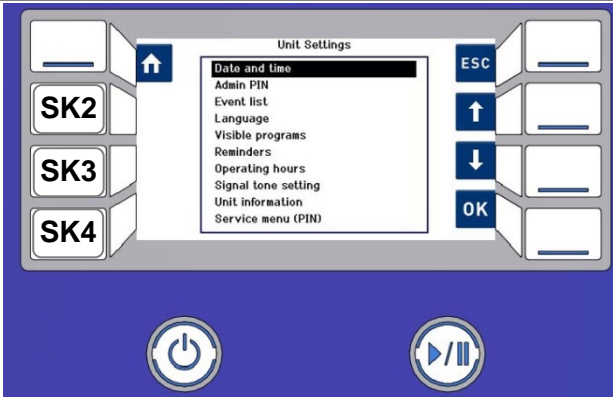
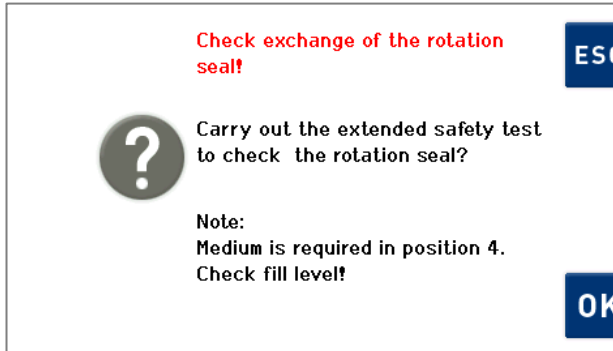
CAUTION! The M2 screws can already be torn off when only very little effort is applied.

Therefore tighten the screws very carefully ($M_{\max} = 0,5 \text{ Nm}$)!

Tighten the screws in the order shown to distribute the contact pressure as evenly as possible.



order when tightening the screws

<p>10. Carry out the extended safety test to check the new seal.</p> <ol style="list-style-type: none"> 1) Start with screen <i>Unit Settings</i>. 2) Press the soft keys in the following order: SK2 – SK3 – SK4 – SK3 – SK2 – SK3 - SK4 <p>The screen <i>Check exchange of rotation seal!</i> appears.</p>	
<p>11. Press OK to start the test run. This will take a few minutes.</p> <p>12. The test is successful if there is no error message.</p>	

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