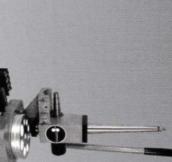


The Ringer (1309)

Superior Watchmakers Bench (1851)



Ring Stretcher/Reducer/ Bender (1302)



Ring Bender - 7 Piece (1307)

Superior Jewellers Bench (1197)



## DURSTON

**ROLLING MILLS** 

Tel: +44 1494 535388 sales@durston.com www.durston.com

# DURSTON

**ROLLING MILLS** 

Airmax 2200 Instructions





many years of trouble free and high performance use Thank you for choosing your Durston Airmax 2200 which will give you

- Ensure that the tapered spindles on the baldor polishing motor are tight. There are avoid any one mistakenly starting the machine whilst you are making safety provided. - do not over tighten. Before checking unplug the machine from power to two set screws - check every time you use the machine. Use the allan key
- measures are to avoid getting tangled / drawn into the machine Do not wear loose clothing. Tie back long hair. Do not wear loose jewellery - these
- Wear safety glasses. Impact resistant.
- Always unplug machine before carrying out any maintenance work
- Always keep guards in place.
- Keep area around machine clean, free from clutter, free from tools and no water or
- Inspect power cord for damage every time you go to turn the machine on.
- Do not use machine with people near you. Always ensure visitors, children etc are kept well away from machine at all times.
- Before turning the machine on, ensure wheels are locked

# Positioning and commissioning

Working height (center of brush) 114cm Machine dimensions 100 x 50 (top) x 143cm high Machine weighs 114kg

of the machine to avoid being hit by any unexpected materials flying out. Also make Now plug machine in. Before starting the polishing motor, always stand to one side air to come out from the extractor fan. Recommended space 20cm (8 inches). Ensure there is airflow all around the machine. There needs to be space to allow the sure no one else is in the area

### Digital Display

- The Digital display shows the approximate current speed of the motor.

  Do not use the green FWD and REV buttons. These have been disabled and will
- The yellow up and down arrow buttons adjust the speed
- Do not use the yellow MON button. This is a set up button and if used could
- potentially cause a programming issue.

  The red STOP/RESET button is only used to reset the machine if emergency stop button has been pressed.

or lights simply turn the appropriate To turn on the polishing motor, extractor



# Replacing first stage filter

tray that holds the filter. Simply pull the dirt/particles and install new/cleaned tray out. Remove the filters, clean off any the machine. These are attached to the There are 2 knobs located on the front of



# Second stage bag filter

filter bags must be used when changing the should be changed at least every 12 months each user depending on use. Although they Remove the 2 metal support strips that are filter. This is to ensure the safety and and more if necessary. Only original Durstor the filter bags for new ones. It will vary for taken out. There is no specific time to replace Open the front door, undo the 2 wingnuts efficiency of the unit. holding up the filters. The filters can now be Periodically check and clean the bag filters



# hird stage HEPA filter

ensure the safety and efficiency of the unit Only original Durston HEPA filters must be least every 12 months and more if necessary on use. Although they should be changed at used when changing the filter. This is to new one. It will vary for each user depending no specific time to replace the HEPA for a HEPA filter and clean as necessary. There is Periodically check the HEPA filter. Lift out the



If you need any additional help or additional information please contact