

	Compound	Cut	Gloss	Best suited for	Main purpose
	Blue	6	8	Gold, silver, bronze, brass	Standard first-stage polishing
	Yellow	7	7	Gold, silver, bronze, brass	More cutting than Blue
	Gray	8	6	Platinum, titanium, stainless steel, hard white gold	Strong first-stage cutting
	Black	9	5	Platinum, titanium, stainless steel, hard metals	Aggressive first-stage polishing
	Asian Blue	10	4	Platinum, titanium, stainless steel, Co-Cr, hard alloys	Maximum cutting / difficult surfaces
	Green	7	8–9	Platinum, titanium, coatings, delicate surfaces	Controlled, low-temperature polishing
	Red	3	9	Gold & silver	Rouge-style final polishing
	Pink	4	9	Platinum, palladium white gold, stainless steel, Co-Cr & more	High-gloss finishing
	Super Fine White	3	10	Gold & silver	High-gloss final polishing
	Orange	2	10+	Prepared jewellery & metalwork	Ultimate clean/high-gloss finish